

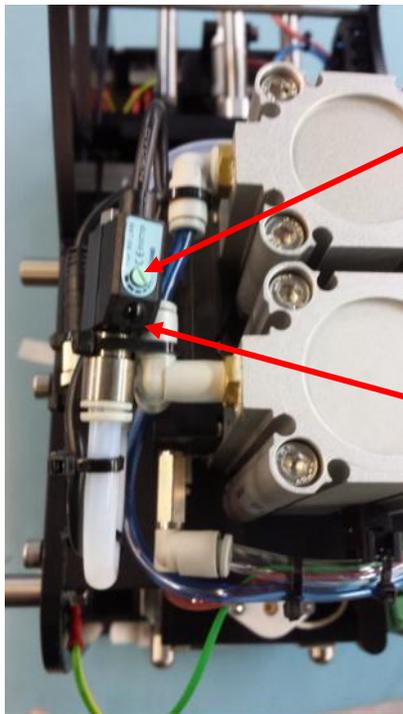
## Wasp Foil Vacuum Switch adjustment

To Gain access to interior of unit. Remove all air and power to unit

### Refer to Outer Cover removal Procedure.

Locate Vacuum Switch, positioned at the top of unit adjacent to the two Pneumatic Cylinders.

The adjustment screw will be covered by a white security label after leaving the factory, this security sticker will have to be removed to expose the adjustment dial.



Use a small flat bladed screwdriver to move adjustment dial.

Red I.e.d.

To activate the vacuum , press activation button on pneumatic valve number 6 in manifold bank.

### See Wasp Manifold Valve sequence.

Reduce the sealing temperature to the lowest setting available for safety during these adjustments.

The four vacuum cups in each corner of the heating block must be covered while the vacuum is present, when all four cups are covered the red I.e.d. will light to ensure correct operation.

Turn the rotational adjustment dial on the Vacuum switch to achieve this.

Use a rigid card or similar to cover all four vacuum cups simultaneously.

The correct adjustment state is present when one or more of the vacuum cups are UNCOVERED during the Vacuum, the red I.e.d will NOT light.

Ensuring this correct adjustment of the vacuum switch will ensure that the 'no foil' error in the operational program will activate at the correct time.

**DO NOT OPERATE THE SEALER WITH THE RED I.e.d. CONTINUALLY ALIGHT.** As this will enable a seal action to occur when No Foil is present, with possible melting of consummable plate to heater block surface.