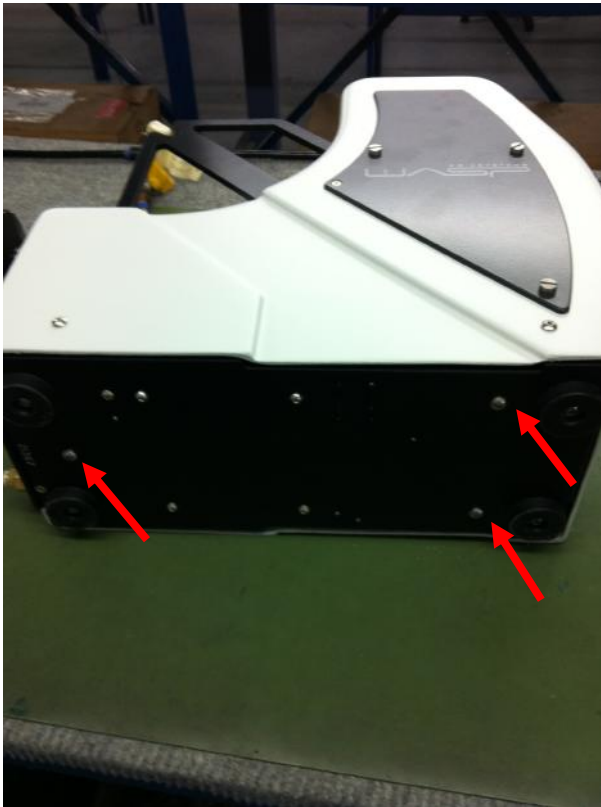


**Wasp Base Access Procedure**

1. Remove foil reel
2. Lay Sealer Unit onto Right side.
3. Remove Left side inspection cover to visually inspect internal actions. (3 screws)
4. Remove the 3 screws which retain the base-plate to chassis.  
(Two at the front one at the rear)



5. Carefully hinge away base from chassis to access components.



6. Refit Lower screw of inspection cover ( to enable pneumatic actions to Operate)

### Wasp Base Access Procedure

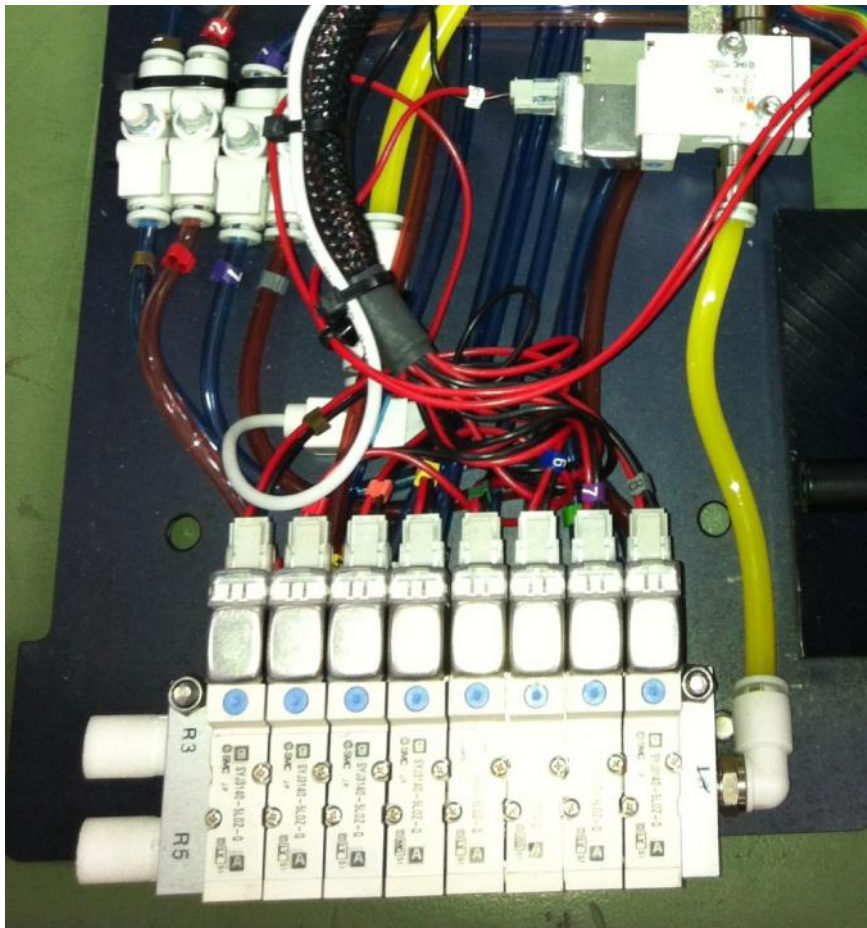
7. Refit power and Pneumatic supplies, and power up.

**IT IS RECOMMENDED THE SEALING TEMPERATURE IS REDUCED TO MINIMUM setting FOR SAFETY**

**ONLY COMPETENT PERSONEL TO OPERATE THE UNIT IN THIS STATE.**

**CAUTION KEEP HANDS CLEAR OF OPERATION**

8. Note the Pneumatic manifold located at the front of Base-plate, each pneumatic action can be individually activated by depressing the blue button on each valve. (use a small screwdriver or similar)



From Left to Right

1. Shuttle IN- Out
2. Cutter shuttle (Speed Controls located on shuttle cylinder)
3. Foil jets
4. Foil lift
5. Rear foil clamp
6. Vacuum switch
7. Heater block up/down + cutter
8. Front foil gripper