

CAUTION

Heater block can be at High Temperatures DO NOT TOUCH by hand

1. To Access Engineering Menu
2. Touch in Top Left-hand corner of touch screen
3. Enter code 1 2 3 4
(Press buttons 1 2 3 4, Asterisk will appear in each white box)
4. Press Green 'Enter' button
5. Engineering Menu will appear
6. Select, Heater Cal
7. Heater Calibration screen will appear, Information available.

Set Temp
Actual Temp

Calibration offset

8. Carefully measure the Actual temperature using temperature measuring probe and support (**Part Number 150-10021-104**) placed under the Centre Position of the heater block, use of the support block will ensure secure placement of the temperature measuring probe and consistent temperature readings.

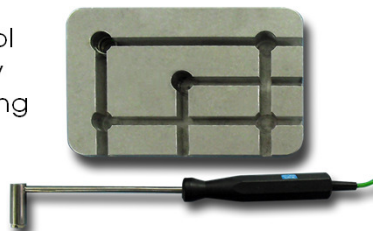
(It is recommended that the left side inspection panel be removed, after removing this panel and panel retaining screws the Air supply will be disabled to this Unit)

**CAUTION HIGH TEMPERATURES
DO NOT TOUCH HEATER BLOCK BY HAND**

Using a suitable thermally protected tool
The heater block can then be manually lowered onto the temperature measuring probe and support.

Part Number: 150-10021-104 Heater Probe & Test Block
Part Number: 150-10021-028 Heater Calibration Kit
(150-10021-028 Including Digital Thermometer and Test Plates)

150-10021-104



9. Using the Cal Offset 'Up' and 'Down' buttons adjust the calibration offset to reflect the temperature measuring probe reading taken from under the heater block, to match the actual temp reading on the display screen.
10. After successful Calibration, Press Red Button to return to Normal Operational screen.

