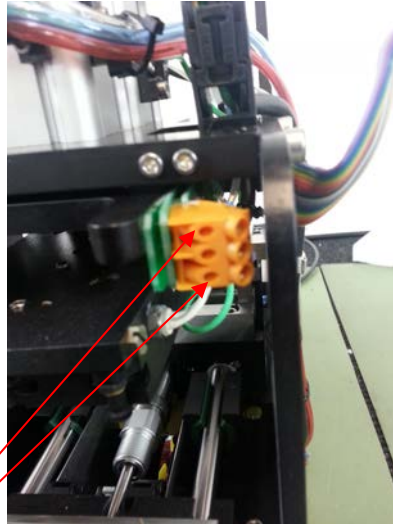
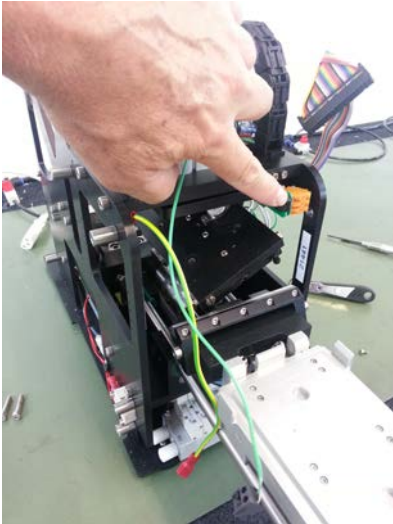


Wasp Plate sealer
Heater block heaters resistance check

1. Isolate all pneumatic and Power supplies to Wasp unit.
2. ENSURE HEATER BLOCK IS COOL before attempting any further steps.
3. Remove outer cover. (refer to cover removal procedure)
4. Check electrical connections to Heater termination block



Heater Termination block

5. Using an electrical multi meter set to resistance mode (Ω) ohms $<1000\Omega$, read between the two sides to the heater connections this should read approx. 36Ω
6. If this reading is noticeably different then you have a heater block element error.
7. This will require heater block replacement.