

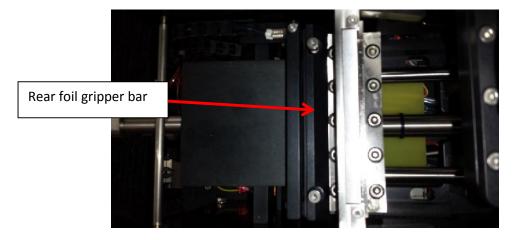
Wasp Rear Foil Gripper

To check the Rear Foil Gripper.

Go To settings available on Touch Screen and reduce sealing temperature to minimum level (32c) for safety. Ensure Wasp heater has reached minimum cool temperature before proceeding.

Remove cover, see cover removal procedure.

Identify rear foil gripper bar, located directly behind the foil cutter blade.



The rear Foil gripper is activated by Pnuematic pin cylinders to release clamp (pushing upwards)

The clamping action on the foil is by spring pressure (downwards)

Check springs are secure and in good condition located under shoulder bolts as shown:-



