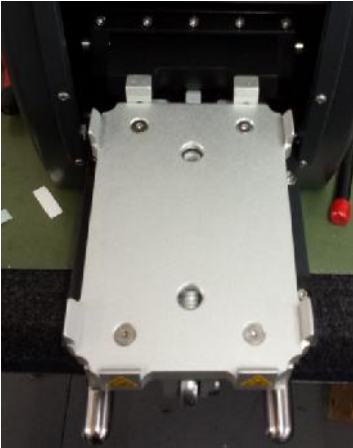


## Wasp Front Foil Gripper adjustment

To Adjust the Front Foil Gripper .

Go To settings available on Touch Screen and reduce sealing temperature to minimum level (32c) for safety. Ensure Wasp heater has reached minimum cool temperature before proceeding.

Ensure plate Shuttle is presented out of Wasp Cover to enable access to front foil gripper.



Locate Front gripper, with pneumatic services ON, release the m3 retaining screws that attach gripper face to gripper back plate.

Only Release screws by ½ turn.

Gripper will center itself on foil ramp.



With light finger pressure push down on gripper face, and retighten retaining screws.

Pull front foil gripper up away from clamping face and insert Foil/Film under gripper to ensure an even grip on foil/film is achieved.